

Custom compounding company listings 2025

Details of capabilities and operations of major European players, based on information supplied for ERJ Compounding Survey

Bekina Compounds NV

Location: Kluisbergen, Belgium
Sales from rubber/elastomer compounding activities: €12m
Employees in rubber/elastomer compounding operations: 20
Markets include: Construction, food & pharma, oil & gas, sealing products, electrical & electronics.
Materials include: NR, BR, IIR, EPDM, Nitrile, HNBR, SBR, TPE/TPVs,
Plant: Belgium / 20 / 5000ton / 2 / 1-500ton / Including EPDM, NR, SBR, NBR-IIR, TPE

Clwyd Compounders Ltd (CCL-Rubber)

Location: Wrexham, UK
Sales from rubber/elastomer compounding activities: GBP19m
Employees: 83, all in rubber/elastomer compounding (15 in materials development and testing)
Markets include: Adhesives, Appliances, Aerospace, Specialist automotive, Chemicals, Defence, Electronics, Food & pharma, Hydrogen, Marine, Medical devices, Nuclear, Oil & gas, Printing, Rail, Sealing products, Semicon, Space, Specialist fabrics.
Materials include: All rubber compounds, Key materials FKM, FFKM, HNBR, NBR, PCR, EPDM, NR, BR, FVMQ, VMQ NR, BR, SBR, PI, EPDM, Nitrile, HNBR, Fluoropolymers, FFKM, Silicones.
Plant: 2kt over 8 lines / 1kg-95kg batch single delivery / Separate black and colour lines

Comet s.r.l.

Location: Coccaglio, BS, Italy
Sales from rubber/elastomer compounding activities: €82m
Employees in rubber/elastomer compounding operations: 122
Markets include: Automotive, Construction, Chemical, Food & pharma, Materials handling & mining, Oil & gas, Sealing products.
Materials include: NR, BR, IIR, EPDM, Nitrile, HNBR, SBR, Silicones. (See also plant details)
Plant: Coccaglio, Italy / 6 / Organic compound / min 150 Kg max 20 MT - VMQ compound min 1 Kg max 20 MT / Including EPDM, NBR, VMQ, SBR, IIR, NR, CR, BR, ACM, HNBR, FVMQ, AEM

Compounds AG

Location: Pfäffikon, Switzerland
Sales from rubber/elastomer compounding activities: €17m
Employees: 55 in rubber/elastomer compounding operations
Markets include: Construction, Food & pharma, Materials & mining, Oil & gas, Sealing products, Drinkable water - pipelines and other applications, Transport - railway, buses.
Materials include: NR, BR, IIR, CR, EPDM, Nitrile, HNBR, Fluoroelastomers

Der-Gom

Location: Garbagnate Monastero (LC), Italy
Employees: 35 in rubber compounding
Sales from rubber/elastomer compounding activities: €9.2m
Markets include: Electrical & electronic, Marine, Industrial, Footwear.
Materials include: NR, BR, IIR, CR, EPDM, SBR, NBR, HNBR, PI.

DRI Rubber

Location: Waalwijk, The Netherlands
Employees: 60 approx, including 30 approx in rubber compounding
Sales from rubber/elastomer compounding activities: €30.0m
Markets include: Automotive, materials handling & mining, recyclate, retreads, tire (new).
Materials include: NR, SBR, CR, EPDM, nitrile.
Plant 1: Waalwijk, Netherlands / 30 employees / reprocessing / 18 kton / NR-SBR comp / fibre-reinforced compound (semi-finished).
Plant 2: Coldwater, OH USA / 25 employees / reprocessing / 12 kton / NR-SBR comp / fibre-reinforced compound compound (semi-finished).
Plant 3: Union City, TS USA / 5 / finished products / 1 kton / NR-SBR comp / fibre-reinforced compound compound (semi-finished).
**Details from previous survey*

EMAC

Location: Viodos Abense De Bas, France
Sales from rubber/elastomer compounding activities: €26 m
Employees: 60, all in rubber/elastomer compounding
Markets include: Adhesives, automotive, construction, food & pharma, new tires.
Materials include: NR, SBR, CR, EPDM, Nitrile, SBR (See also plant details)
Plant: Viodos Abense de Bas / 3 mixing lines / 1 calendaring line / Capacity: 15MT year / CR, EPDM, NR
**Details from previous survey*

Grupo Elastorsa

Location: Arnedo, La Rioja, Spain
Employees in rubber/elastomer compounding operations: 297
Sales from rubber/elastomer compounding activities: €112m
Key markets: Automotive, Construction, public works, materials & mining, agriculture and farm, conveyor belts, electrodomestic, food & pharma, footwear, railways, industrial, oil & gas, recyclate, retreads, sealing products, wire & cable.
Key materials: EPDM, NR, SBR, BR, CR, NBR, HNBR, FKM, TPV

Production sites: Spain, 3; France, 1; Slovakia, 1

Plant 1: Elastorsa Arnedo, SP / 153 employees / 25kt / EPDM, SBR, NR, BR, CR, NBR, HNBR, FKM, AEM, ACM, TPV
Plant 2: Cauchos Bracamonte, SP / 50 employees / 20kt / EPDM, SBR, NR, BR, CR, NBR, HNBR
Plant 3: Formix, FR / 32 employees / 16kt / EPDM, SBR, NR, BR, CR, NBR, HNBR, ACM
Plant 4: Elastorsa Slovakia, SK / 45 employees / 13kt / EPDM, SBR, NR, BR, CR, NBR
Plant 5: IDC, SP / 45 employees / 3kt rubber sheets / EPDM, SBR, NR, BR, CR, NBR, FKM

Gummiwerk Kraiburg GmbH & Co. KG

Location: Waldkraiburg, Germany
Sales from rubber/elastomer compounding activities: n/s
Employees: Around 400 employees in Waldkraiburg, 200 in production w/o logistics
Key markets: Power and Water Supply, Paper & Printing, Food & Beverages, Medicine, Automotive, Railway, Aviation, Marine, Consumer Brands, Chemical, Electrical & Electronics, Building & Construction
Materials include: Approximately 100,000 polymer mixtures are available in our database, covering the complete range of polymers: NR, SBR, EPDM, IR, BR, CIIR & BIIR, CR, CPE, CSM, CM, ECO, NBR, HBNR, EU/AU, ACM, AEM, EVM, FKM, VMQ, FVMQ, FFKM.
Plant: Waldkraiburg, Germany / 7 mixing lines / Rubber and Silicone compounds

Hexpol Compounding

Location: Eupen, Belgium
Employees: 5010 for group globally, including 3475 in rubber/elastomer compounding
Annual sales from rubber/elastomer compounding activities in 2023: SEK18,921m
Markets include: Automotive, Construction, Energy, Wire & cable, Food & pharma, Materials & mining, Oil & gas, Recyclates, Tires, Sealing products.
Materials include: EPDM, NR, BR, SBR, Nitrile, HNBR, Fluoropolymers, Silicone, TPEs, TPVs, etc.
 Based on feedback of HEXPOL Compounding European sites.
(See also plant details)
Plant 1: Eupen, BE / 55 / 20,000 / EPDM, SBR, EVA
Plant 2: Hückelhoven, DE/78/ 35,000 / EPDM, SBR, NR, NBR
Plant 3: Gislaved, SE /64/ 19,000 / EPDM, NBR, AEM, FKM, CR
Plant 4: Unicov, CZ /110 / 35,000 / EPDM, SBR, NBR, NR
Plant 5: Manchester (Dukinfield), UK / 135 / 30,000/ EPDM, NR, NBR, ACM, VMQ, CR

Plant 6: Barcelona, ES / 84 / 30,000 / EPDM, CPE, NBR, EVA, CR
Plant 7: Corella, ES / 82 / 50,000 / EPDM, NBR, SBR, NR, AEM
Plant 8: Lesina, CZ / 118 / 36,000 / EPDM, NR, ACM
Plant 9: Gorlago, IT / 66 / 12,200 / VMQ, FKM
Plant 10: Carobbio /66/ 26,000/ NBR, HNBR, AEM, ACM, CR
Plant 11: Garlasco, IT /44 / 8,000/Colour pigment and Additive masterbatches
Plant 12: Grigno, IT /19/17,000
Plant 13: Tomaszow Mazowiecki, PL / 13/ 3,000 / VMQ
Plant 14: Sekerpinar, TR / 13 / 2,000 / VMQ
Plant 15: Lichtenfels, DE / 49 /PVC
Plant 16: Lichtenfels, DE / 100 / SEBS, SB, TPU, PP
Plant 17: Amal, SE / 78 / SEBS, SEEPS, SBS, PP, PE
Plant 18: Manchester, UK /50/ SEBS, SBS
Plant 19: Vicom 2002 SL, ES /33/ 30,000/ Polyolefins, HFFR compounds 3 plants in China, 11 in USA and 3 in Mexico3 plants in China, 11 USA and 3 Mexico
Also: Acquisition of Piedmont Resin Supply, LLC in the US in November 2024

Mixer SpA

Location: Villa Prati, Italy
Sales from rubber/elastomer compounding activities in 2020: €40m
Employees: 60, including 30 in rubber/elastomer compounding
Markets include: Materials Handling & Mining, Oil & Gas, Renewable energy.
Materials include: NBR, EPDM, CPE (see also below)
Plant: Villa Prati di Bagnacavallo (RA), Italy / 60 people / 20-25kt / 3 lines / NBR, EPDM, EVA.

PMG Group

Number of employees: 150, including 130 in rubber/elastomer compounding
Annual sales from rubber/elastomer compounding activities in 2023: €110m
Markets include: Automotive, Construction, Chemical, Food & pharma, Materials handling & mining, Oil & gas, Sealing products
Materials include: NR, BR, SBR, Nitrile, HNBR, Fluoropolymers, Silicones, ACM/AEM.
Plant 1: Cenate, Italy organic black compounds (NBR, ACM, AEM, HNBR, EPDM)
Plant 2: Trescore1, Italy FKM black and colour (FKM, FFKM)
Plant 3: Trescore2, Italy organic colour compounds (NBR, ACM, AEM, HNBR, EPDM) VMQ+FVMQ
Plant 4: Timisoara (Romania) organic black compounds (NBR, ACM, AEM, HNBR, EPDM)
Plant 5: Changshu (China) organic black compound (NBR ACM AEM EPDM)
Plant 6: Changshu (China) FKM black and colour.
**Details from previous survey*

Polymer-Technik Elbe GmbH

Location: Lutherstadt Wittenberg, Sachsen-Anhalt, Germany
Sales from rubber/elastomer compounding activities: PTE Group €250m from > €200m'

Employees: 670 in PTE group, 380 in PTE GmbH - rubber/elastomer compounding activities
Markets include: Automotive, construction, Recyclate, Tires - new, Sealing products
Materials include: Compounds based on NR, BR, SBR, EPDM, NBR, HNBR, FKM, CSM, IR, ACM, AEM, ECO, IIR, CR, Silicon rubber
 PTE Wittenberg: 9 Mixing lines - 8 lines intermix, 1 line tangent - net volume 92-2311 / 1 Mixing line special for FKM - 45l PTE Wuxi China: 2 Mixing lines intermix, net volume 120-140l
PTE Lagos de Moreno Mexico: 2 Mixing lines Intermix, net volume 140-231l
 All typical polymers at these three locations.
Silicon: Silcomp GmbH

QEW Engineered Rubber

Location: Hoogezaand, The Netherlands
Sales from rubber/elastomer compounding activities: €15 million (€20m projected estimate for 2020, due to acquisition in December 2019)
Employees: 65, including 63 in rubber/elastomer compounding
Markets include: Automotive, Construction, Chemical, Food & Pharma, Materials Handling & Mining, Retreads, Tires, Oil & Gas, Sealing Products.
Materials include: NR, SBR, EPDM, nitrile, HNBR. (See also plant details)
Plant 1: Hoogezaand/45/9000t/2 mixing lines/5-250 kg batches / NBR, NR, SBR, EPDM, HNBR, CR
Plant 2: Nijkerkerveen / 20 / 4000t / 2 mixing lines / 5-90 kg batches / coloured compounds, FKM/FFKM, foam, HNBR, NR, SBR, CR, NBR
**Details from previous surveys*

Rekor Kaucuk AS

Location: Istanbul, Turkey
Sales from rubber/elastomer compounding activities: €90m
Employees: 290, including 222 in rubber/elastomer compounding
Markets include: Adhesives, Automotive, Construction, Chemicals, Food & Pharma, Materials Handling & Mining, Retreads, New Tires, Oil & Gas, Sealing Products, Home appliances, Footwear.
Materials include: NR, BR, SBR, PI, EPDM, Nitrile, HNBR, CR, Fluoropolymers, AEM. (See also plant details), Recyclate.
Plant 1: /Eskişehir/8/130 - 440 LT/98.000 T/ NR-SBR-BR-NBR-EPDM-CR-AEM-ACM-FKM

Sanok Rubber Company S.A.

Location: Sanok, Poland
Sales from rubber/elastomer compounding activities: €340.6m (group)**
Employees in group/company: Sanok Rubber Company S.A, 2,100 employees; Sanok Rubber Group: 2,920 employees
Employees in rubber/elastomer compounding operations: 4 C' compounding business total: 280 employees
Materials include: NR, BR, Butyl, CR, EPDM, HNBR, Nitrile, SBR

Markets include: Automotive, Construction, Food & pharma; Materials handling & mining, Sealing products
Plants ('4 C' Compounding Business): Poland - 6 mixing lines / Finland - 3 mixing lines / France - 1 mixing line
**Details from previous survey, **From 2024 group financial report*

SIGEA SpA

Location: Avigliana (TO), Italy
Sales from rubber/elastomer compounding activities: €22m
Employees in rubber/elastomer compounding: 60
Markets include: Automotive, Construction, Food & pharma; Materials handling & mining, Oil & gas, Retreads, Sealing products
Materials include: NR, BR, SBR, PI, CR EPDM, Nitrile. (See also plant details)
Plant: Avigliana (TO), Italy / 4 lines / min 80-150-200 kg / EPDM, EVA, NBR, NBR/PVC, NR, SBR, IIR, BR, IR, CR, CPE, AEM

SPC Europe Ltd

Location: Westbury, UK
Sales from rubber/elastomer compounding activities: €80m
Employees: 200, all in rubber/elastomer compounding
Markets include: Automotive, Chemicals, Construction, Food & Pharma, Materials Handling & Mining, Oil & Gas, Retreads, Sealing Products.
Materials include: NR, SBR, BR, IR, IIR, CR, CSM, EPDM, ACM, AEM, NBR, HNBR, FKM.
Plant 1: Westbury, UK: 85 employees / 20Kt / 3 lines : 20 to 270 l : Tangential & Intermesh.
Plant 2: Barcelona, Spain: 95 employees / 35Kt / 3 lines : 190 l. Intermesh / Calendaring line.
Plant 3: Maerdy, UK: 5 employees / 8Kt / 2 lines : 35 to 140 l. Intermesh & Kneader / Dedicated colour mixing facility.
 Further details: New calendaring capabilities available in the UK and Portugal:
Plant 3: Addition of a complete calendaring line at our Maerdy, Wales facility
 Addition of Plant 4 in Porto, Portugal. 20 employees, with capacity of 10kt per annum; 1 production line, 243L tangential mixer; rubber/Fabric calendaring line.

Tovo Gomma SpA

Location: Bedizzole, Italy
Sales from rubber/elastomer compounding activities: €71m
Employees: 182, including 81 in rubber/elastomer compounding
Markets include: Automotive, Construction, Food & pharma, Materials & mining, Oil & gas, Recyclate, Sealing products.
Materials include: BR, IIR, SBR, PI, EPDM, Nitrile, HNBR, Silicones.
(See also plant details)
Plant 1: Bedizzole / 3 lines / 200 kg-any quantity / EPDM, NBR, SBR, NR and any other organic compound, black and colour
Plant 2: Calcinato / 1 line / Silicone base compound